

# A Paper-free Fully Regulated Bioanalytical Assay Validation of Fentanyl in Human Plasma

Brian J. Engel\*; Michael R. Pugh; Barbara J. Carel; Ronald E. Shoup  
AIT Bioscience, 7840 Innovation Boulevard, Indianapolis, IN 46278

## Purpose

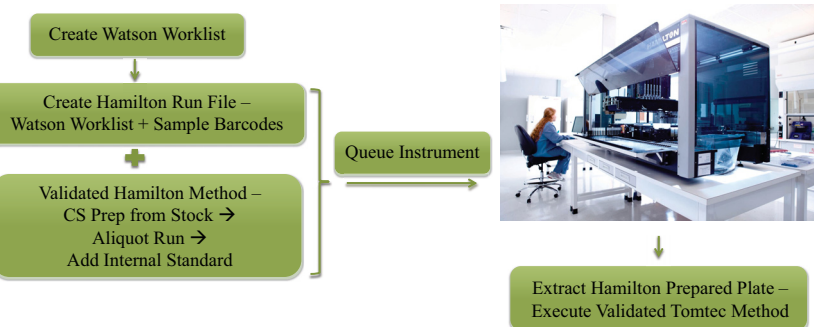
A fully validated bioanalytical method for fentanyl in EDTA human plasma spanning 5.00 - 5000 pg/mL was generated in a completely paperless laboratory. The model presented illustrates the application and interaction of multiple electronic laboratory systems to execute and document a validation study in a fully electronic, regulatory compliant environment.

## Methods

Fentanyl and fentanyl-D5 were extracted via liquid-liquid extraction in MTBE under basic conditions. Instrumental analysis consisted of UPLC gradient separation on a Waters HSS T3 column with monitoring of m/z 337 to 188, and 342 to 188 transitions. Data were acquired directly into Watson LIMS via TSQ Module interface with a Thermo Vantage mass spectrometer.

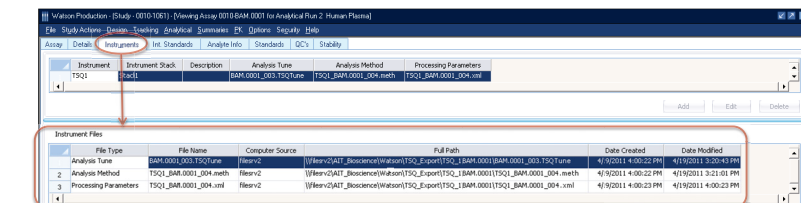
Prior to extraction, fresh, robotically prepared calibration standards (CS) were added to each extraction plate. All validation samples and internal standard were prepared and/or aliquotted using a Hamilton Microlab Star. Extraction occurred via Tomtec Quadra96.

**Sample Preparation** - Robotic run preparation workflow:



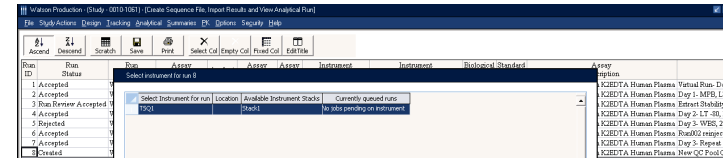
**Instrumental Analysis** – Data collection and processing workflow:

**Import Instrument Method** – Watson Run Assay – All necessary LC-MS parameters for full instrument control via Watson LIMS are imported into and stored within the Part 11 compliant Watson database.

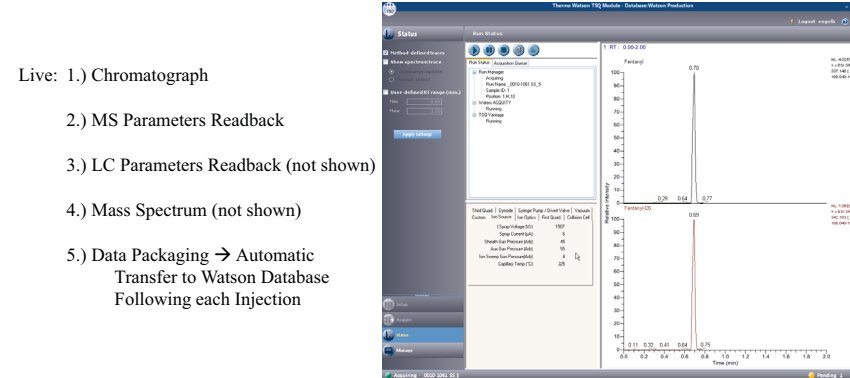


## Methods (Cont.)

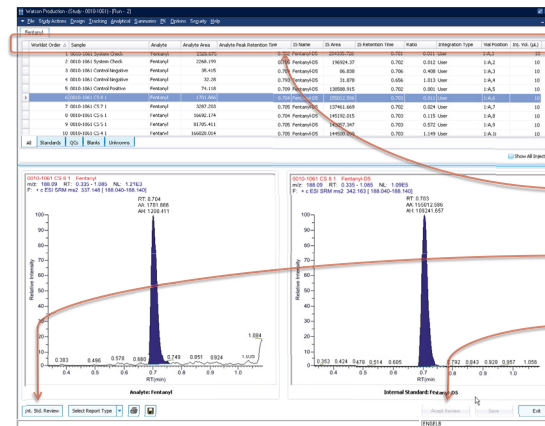
**Queue Instrument** – Submit Runs to LC-MS instrument queue via Watson LIMS:



**Acquire and Package Data** – Active Instrument view within Watson TSQ Module during data acquisition:



**Process Data** – Peak integration & chromatographic review within Watson LIMS:

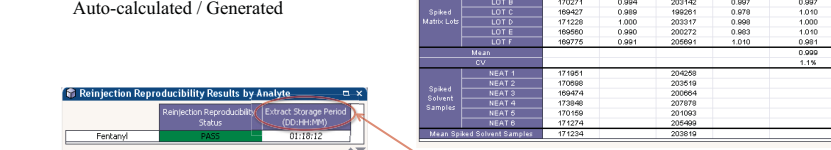


...Using any computer with Watson, process data acquired on any instrument, from any project, study, run:

- 1.) Integrate / Reintegrate
- 2.) Review – Area/Height, RT, Ratio, Inj. Vol., Vial Position, etc.
- 3.) ISTD – Plot Response vs. Injection, Calc. Mean / Stdev.
- 4.) Accept Integrations – Irreversible & Programmatically Required Before Regression is Possible
- 5.) Regress Any Analytes

**Data Analysis** – Automatic data analysis & processing via customized templates in IDBS E-workbook:

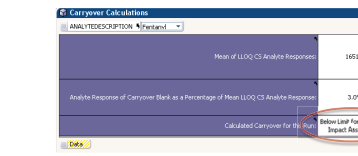
- 1.) Matrix Factor, Recovery, Selectivity etc. Analysis, & Report Tables are Auto-calculated / Generated



	Analysis Peak Area	Analyte Matrix Factor (Calc. Area/Mean Solvent Area)	Fentanyl	ISTD Matrix Factor (Calc. Area/Mean Solvent Area)	ISTD Normalized Matrix Factor (Analyte Matrix Factor/ISTD Matrix Factor)
Spiked Matrix Lot:	LOT A	185362	0.983	204477	0.964
	LOT B	170274	0.994	203142	0.987
	LOT C	199427	0.989	199281	0.978
	LOT D	171228	1.000	203217	0.966
	LOT E	169640	0.980	200372	0.983
	LOT F	166276	0.961	205694	0.981
	Mean				0.999
CV:					1.1%
Spiked Solvent Samples:	NEAT 1	171951		204289	
	NEAT 2	170689		205919	
	NEAT 3	166974		206994	
	NEAT 4	173948		207879	
	NEAT 5	170160		201900	
	NEAT 6	171274		205499	
Mean Spiked Solvent Samples:	171234			203819	



Analyte	Rejection/Reproducibility Status	Extract Storage Period (DD:HH:MM)
Fentanyl	PASS	01:18:12



Mean of LLOQ CS Analyte Response	Analyte Response of Carryover Blank as a Percentage of Mean LLOQ CS Analyte Response
1651.4	3.0%

- 2.) Validated Stability Windows, Freeze/Thaw Cycles & Reinjection Reproducibility Storage Period are Calculated; Control Matrix & Carryover Acceptability per SOP are Determined



SP Response to Question	SP Comments
Yes	
Yes	
Yes	

## Results

Inter-run (n=3) accuracy and precision were ≤3.2% and ≤ 5.7%, respectively. Carryover was ≤ 6.6% of the mean LLOQ CS response. Selectivity was ≤ 3.2% of the mean LLOQ CS. Spiked selectivity accuracy and precision were ≤ 0.8% and ≤ 1.3%, respectively. IS normalized matrix factor was 0.999. Consistent recovery of the analyte and IS were observed across the assay range. Hemolysis (2% lysed blood) demonstrated no significant impact.

Stabilities - Whole blood (2.25 hrs, wet ice); benchtop (47 hrs, ambient); freeze/thaw and long term (5 cycles and ≥61 days, -20 C and -80 C); reinjection reproducibility (42 hrs, 2-8 C).

All data recording, acquisition, analysis and reviews were executed within a part 11 compliant environment.

## Conclusion

A network of electronic applications and laboratory instrumentation enabled efficient and comprehensive, paper-free execution and documentation of a fully regulated bioanalytical assay validation.